



SLVMR FUEL INJECTION EQUIPMENTS

360, EXPORT PROMOTION INDUSTRIAL PARK, KUNDLI PH-III, HARYANA-131028 (INDIA)

Manufacturers of : Test Stand for Woodward Governors, F.I.P. Test Stand for Single Cylinder to 18 Cylinder Pump, F.I.P. Test Stand for Cummins, F.I.P. Test Stand for Unit Injector / GM Locomotives, Nozzle Grinder, Nozzle Tester, Firing Pressure Indicator, Torque Multiplier, Lash Adjuster Test Stand, Air Dryer Test Stand, EPD Test Stand, Opening Pressure Test Stand for MUI / GM Loco etc.

S.N.	Part Name	710	645	567
	Auxiliary Generator Drive Assembly			
1	Housing Assembly Aux. Gen. Drive Support	8261201	8261201	
2	Support - Aux Gen Drive	8261197	8261197	
3	Bearing Thrust	8379914	8379914	
4	Washer Special	8081368	8081368	
	Bearing and Bushing			
1	MAIN BEARING INTER UPPER	8455862		
2	MAIN BEARING INTER LOWER	8455666		
3	MAIN BEARING REAR UPPER	8455844		
4	MAIN BEARING REAR LOWER	8455665		
5	MAIN BEARING CENTER UPPER	8455856		
6	MAIN BEARING CENTER LOWER	8455668		
7	KIT OF MAIN BEARING LOWER	8452210		
8	8455666-7 NO'S	8452210		
9	8455668- 2 NO'S	8452210		
10	8455665- 1 NO'S			
12	C.R. UPPER		8354118	
13	BEARING INSERT		8442226	
14	MAIN BEARING- INTER LOWER		9543882	
15	MAIN BEARING-LOWER GEN END		9543889	
16	MAIN BEARING LOWER CENTRE		9543895	
17	MAIN BEARING-UPPER FRONT & INTERMEDIATE		9543944	
18	MAIN BEARING UPPER REAR		9543950	
19	MAIN BEARING UPPER CENTRE		9543956	
20	KIT OF MAIN BEARING UPPER		40017535	
21	9543944-7 No's		40017535	
22	9543950- 1No's		40017535	
23	9543956-2 No's		40017535	
24	KIT OF MAIN BEARING LOWER		40017536	
25	9543882-7 No's		40017536	
26	9543889- 1No's		40017536	
27	9543895-2 No's		40017536	
28	CAM SHAFT BEARING	8071176	8071176	
29	ROCKER ARM BUSH	9571921	9571921	
30	BUSHING SHAFT		8039674	
31	BUSHING DRIVE GEAR	8039671	8039671	
32	BUSHING SUPPORT		8443644	



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33	BUSHING OIL PUMP		8360532	
34	BUSHING OIL PUMP		8360535	
35	BEARING HALF CAM	8237900	8237900	
36	BEARING HALF CAM	8253825	8253825	
38	MAIN CENTER LOWER	8455667	8455667	
39	MAIN CENTER UPPER	8455850	8455850	
40	BEARING PLANETARY	8421487	8421487	
41	THRUST WASHER	8135330	40102453	
42	KIT UPPER MAIN BRG		8055081	
43	KIT LOWER MAIN BRG		8455083	
44	Kit of Main Bearing	8491160		
45	Kit of Main Bearing	8491161		
46	Kit of Main Bearing	8455081		
47	Kit of Main Bearing	8452186		
48	Kit of Main Bearing	9536454		
49	Kit of Main Bearing	8459837		
50	Bearing Insert (Straight- Groove)	8341192		
51	Rocker arm Bush	9571921 / 80	9571921 / 8055322	
52	Bushing	8069157		
53	Floating Bushing	8135971		
54	Bearing Idler Gear	8261101	8261101	
55	Bearing Idler Gear	8407341	8407341	
56	Bearing Turbine	9574404	9574404	
57	Flange ASM Sleeve Compressor Retainer	40025360	40025360	
58	Bearing Compressor SFD Journal	40049311	40049311	
59	Bearing Spherical – Seat Thrust	40049152	40049152	
60	Bearing Sleeve Planetary	40053137	40053137	
	Bushing ,Washer,Valve Disc And Gasket			
1	LINE Assembly Fuel oil	8160209	8160209	
2	Segment Spring (SMALL)	9091462		
3	Segment Spring		9091463	
4	Tube Assembly Water Inlet		9093027	
5	Bushing Drive Gear	8039671	8039671	
6	Bushing Bearing	8369674		
7	Bearing Assembly Blower	8369675		
8	Bushing Shaft	8039674	8039674	



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9	Bushing		40027697	
10	Valve Outer Disc		8063273	
11	Valve Outer Disc		8083590	
12	Valve Inner Disc		8063274	
13	Cam Pawl Camshaft	8320742	8320742	
14	Washer 2.62 OD X 0.78ID X 0.175 INCH		40027673	
15	Washer Special -2-1/2 OD X 1-1/16 ID X 3/8 INCH		8427242	
16	Washer Fiber Gasket 15/16 OD X 49/64 ID X 1/32 INCH		8120768	
17	Gasket Water Tank Outlet		9570720	
18	Gasket Soakback Filter to Flange		40034622	
19	Gasket Water Pump Inlet to Pipe		9570678	
20	Gasket Piston Cooling Tube		40048968	
21	Gasket Rocker Arm	8029167	8029167	
22	Gasket Detector Mounting		40040017	
23	Gasket Pump Inlet and Flexible		9570679	
24	Gasket 3/4 Flange		8057487	
25	Pipe Assembly Water Discharge- Left Bank		9546040	
26	Pipe Assembly Water Discharge- Right Bank		40043687	
27	Pipe 3 INCH		10634547	
28	Stud Accessory Cover Mounting		8084871	
29	GEAR.. Ring - Starter motor		8416930	
30	Rotar plate bearing	8206553		
31	Gear accessory drive	8141909	8141909	
32	Acc drive gear disc	8041907	8041907	
	Connecting Rod			
1	Connecting Rod Assy. Fork	40060841		
2	Connecting Rod Assy. Blade	9544257		
	Crankshaft Main Bearings, and Main Bearing Caps			
1	Collar Thrust - Standard Thickness	9544046		
2	Collar Thrust - Standard		8028006	
3	Collar Thrust - Standard		8028419	
4	Washer Thrust Bronze		8069139	
5	Washer Thrust Cast Iron		8166495	
6	Bearing Sleeve Upper	8261195	8261195	
7	Cap Main Brg Center		8476507	
8	Cap Main Brg Center		8476509	
9	Cap Main Brg Inter		8476510	



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	Cylinder Head Assembly and Liner			
1	RING Cylinder head seat-Viton seal	9581924	8419438	
2	Washer Thrust Bearing	8135330/401	8135330	
3	Shaft Rocker Arm	8028460	8028460	
4	Elbow Water Outlet	8414444	8414444	
5	Button Bridge	8052307	8052307	
6	Race Inner	9563714	8135970	
7	Pin Groove 1/8 X 7/8	442919	442919	
8	Pin Piston		8269842	
9	Pin Piston-Rocking	40078951		
10	Screw Adjusting	8052327	8052327	
11	Line Assembly Lube oil	8039842	8039842	
12	Bushing Roller	9571598		
13	Bushing Floating		8135971	
14	Pin Cam Follower		8146111	
15	Kit Gasket Power pack Installation (7 Items)	9582482		
16	Kit Gasket Cylinder Head(5 Items)	8479836		
17	Roller Assembly	9582482	9319593	
18	Seat valve Spring	8081795	8081795	
19	Washer Special 3/4	8140912	8140912	
20	Ring Locking	8028136	8028136	
21	Deflector Water	8348964	8348964	
22	Washer Special 5/8 - Injector	8044832	8044832	
23	Head Gasket Asm	40099569		
24	Gasket Elbows to Water Pumps	40040019		
25	Gasket Assembly Head to Liner with Grommet Seal	8476400	8476400	
26	Gasket Water Inlet Tube To Water Manifold	40040025		
27	Seal O-Ring	9317972		
28	Seal O-Ring	8305815		
29	Seal O-Ring Liner	9316850		
30	Guide Exhaust Valve	8310840	8310840	
31	Ring Snap	8059699	8059699	
32	Cyl. Head With Stud Assy Without Valves	40021327		
33	Bare Cylinder Head	40021325		
34	Lower Liner Insert Phosphated	8268641	8268641	
35	Lower Liner Insert Nickel/Chrome Plated	9319169	9319169	
36	Lower Liner Insert Phosphated	2311062-1	2311062-1	



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37	CYL. HEAD WITH STUD ASSY WITHOUT VALVES	40021327		
38	BARE CYLINDER HEAD	40021325		
39	Cover 16 CYL	9544764		
40	Cover 16 CYL	9535707		
41	Cover 12 CYL	9549022	9549022	
42	Cover 12 CYL	8487963	8487963	
43	Cover 12 CYL	9544764	9544764	
	Cylinder Test Valve			
1	Valve Assembly Cylinder test	40035242	8048880	
2	Valve Needle	8024846	8024846	
3	Body Valve	8048883	8048883	
4	Seal Cylinder Test Valve	40017341	8328687	
5	Nut Packing	8048884	8048884	
6	Kit Cylinder Test Valve	40036607		
7	Handle Test Valve	40054495		
	Cylinder Head Assembly			
1	CYL. HEAD WITH STUD ASSY WITHOUT VALVES	40021327		
2	BARE CYLINDER HEAD	40021325		
	EMD Electrical Parts			
1	EMD Electrical Contact	8102509		
2	EMD Electrical Contact	8330350		
3	EMD Electrical Contact	8102510		
4	EMD Electrical Contact	8209964		
5	EMD Electrical Contact	8251206		
6	EMD Electrical Contact	8251207		
7	EMD Electrical Contact	8260105		
8	EMD Electrical Contact	8260106		
9	EMD Electrical Contact	8261218		
10	EMD Electrical Contact	8262194		
11	EMD Electrical Contact	8339361		
12	EMD Electrical Contact	8339390		
13	EMD Electrical Contact	8339440		
14	EMD Electrical Contact	8339441		
15	EMD Electrical Contact	8407132		
16	EMD Electrical Contact	8424739		
17	EMD Electrical Contact	8436607		
18	EMD Electrical Contact	8436624		



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19	EMD Electrical Contact	8446413		
20	EMD Electrical Contact	8446415		
21	EMD Electrical Contact	8446421		
22	EMD Electrical Contact	8468981		
23	EMD Electrical Contact	8468990		
24	EMD Electrical Contact	8464949		
25	EMD Electrical Contact	9577761		
26	EMD Electrical Contact	40009951		
27	EMD Electrical Contact	8251207		
28	EMD Electrical Contact	8251206		
29	EMD Electrical Contact	8240104		
30	EMD Detector Assembly	9320130	9320130	
EMD Engine Valves				
1	Valve Inconel	9319735		
2	Valve Inconel 0.020 O/S HEAD Part	9319735-020		
3	Valve Inconel Flat Face	40070997		
Exhaust Chambers, Bellows, Couplings & Bellow Connectors				
1	EXHAUST CHAMBER	40121218		
1	EXHAUST CHAMBER	9316233		
2	EXHAUST CHAMBER	40121217		
2	EXHAUST CHAMBER	10624476		
3	EXHAUST CHAMBER	9316231		
3	EXHAUST CHAMBER	40121220		
4	EXHAUST CHAMBER	9316232		
4	EXHAUST CHAMBER	40121219		
5	ADAPTER & SCREEN ASSEMBLY	9557143		
6	SCREEN	9526330		
7	EXPANSION JOINT ASSEMBLY	8408987		
8	EXPANSION JOINT ASSEMBLY	8408985		
9	BELLOW CONNECTOR	8281051		
10	CHAMBER ASSY, INT. REAR	40089231		
11	EXHAUST CHAMBER	8348830		
12	CHAMBER ASSEMBLY EXHAUST REAR	9316234		
12	CHAMBER ASSEMBLY EXHAUST REAR	9516746		
13	COUPLING FLEX	8488397		
14	1/2" COUPLING	8476711		
15	1" COUPLING	8470340		



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16	3" COUPLING	8471160		
17	3" COUPLING	8468179		
18	4" COUPLING	8252895		
19	2½ COUPLING	9516671		
20	3/4" COUPLING	8479674		
21	3/4" COUPLING	8470605		
22	90 DEGREE ELBOW	8455470		
23	COUPLING	8472617		
24	COUPLING	8468180		
25	COUPLING ASSEMBLY	8392458		
26	EXHAUST MANIFOLD ASSEMBLY	40071914		
27	SPACE BOLT ASSEMBLY	40055467		
28	GASKET	9571663		
29	GASKET	40026936		
30	GASKET	40026937		
31	GASKET	40026938		
32	GASKET	40026939		
33	GASKET	40055466		
34	EXHAUST DUCT ASSEMBLY	9529830		
35	COUPLING ASSEMBLY WITH FLANGES	8474741		
36	CLAMP SIZE 1/2"	8479519		
37	CLAMP SIZE 3/4"	8479520		
38	CLAMP SIZE 1"	8479521		
39	CLAMP SIZE 2.5"	8479525		
40	CLAMP SIZE 3"	8479526		
41	CLAMP SIZE 4"	8479528		
42	EXHAUST CHAMBER	40121220		
43	EXHAUST CHAMBER	40121219		
44	EXHAUST DUCT ASSEMBLY	16080452		
45	ELBOW ASSEMBLY	8436704		
46	ELBOW	8436703		
47	COUPLING	8236303		
48	COUPLING	8236433		
49	COUPLING	9517916		
50	ELBOW 710/645	8360557		
51	ELBOW 710	9534873		
52	ELBOW EMS 40 - 710	8436703		
53	ELBOW WATER OUTLET RB 710/645	8346547		



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54	ELBOW WATER OUTLET LB 710/645	8346691		
	Gasket, Seals and O rings			
1	Gasket.. Rocker arm L.O. line to camshaft block	8029167	8029167	
2	Gasket.. Frame support- outer	40040010	40040010	
3	Gasket.. Frame support- inner	40040011	40040011	
4	Gasket.. Housing to crankcase	40040014	40040014	
5	Gasket.. Cover to Housing	40040029	40040029	
6	Gasket.. Cover plate to cover	40040030	40040030	
7	Gasket ...Governor Mounting	40040022	40040022	
8	Gasket ...Governor Drive Mounting	40040024	40040024	
9	Gasket.. Air duct to aftercooler- Replaces 9570602	40040012	40040012	
10	Gasket.. Air duct to crankcase- Replaces 9571670	40028613	40028613	
11	Gasket.. Turbocharger to camshaft drive housing- Replace	40040027	40040027	
12	Gasket.. Air duct to turbocharger- Edge molded	40034637	40034637	
13	Gasket ..Retainer Printed Bead	40039280	40039280	
14	GASKET- PRESSURE PUMP INLET	40039266	40039266	
15	Gasket.. SEAL COVER TO HSG COVER	40034632	40034632	
16	Gasket.. "Y" flange mounting	40034629	40034629	
17	GASKET - AFTER COOLER INLET PIPE TO WATER MANIFOLD	40040018	40040018	
18	Gasket...Elbows to water manifolds	40040019	40040019	
19	Gasket ..Fuel manifold to fuel filter - Edge molded	40034631	40034631	
20	GASKET	40039286	40039286	
21	GASKET.. Return and supply lines to filter - Edge molded	40034625	40034625	
22	GASKET.. Filter mounting - Edge molded	40034636	40034636	
23	GASKET.. Soakback pump tube flange to oil pan - Edge mol	40034624	40034624	
24	GASKET.. Flange to crankcase - Edge molded	40034623	40034623	
25	GASKET.. Pump inlet and outlet	40039270	40039270	
26	GASKET.. Supply pipe to strainer	40039265	40039265	
27	GASKET.. Piston cooling elbow to accessory drive housing	40039267	40039267	
28	GASKET.. Pressure elbow to accessory drive housing	40039268	40039268	
29	GASKET.. Strainer to accessory drive housing	40039273	40039273	
30	GASKET.. Mounting - Scavenging and pressure pump	40040023	40040023	
31	GASKET.. Accessory cover	40048967	40048967	
32	GASKET.. Water pipe mounting - Edge molded	40034630	40034630	



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33	GASKET.. Elbows to water drain pipe	40034633	40034633	
34	GASKET.. Water inlet tube to water manifold	40040025	40040025	
35	GASKET.. Soakback filter to flange - Edge molded	40034622	40034622	
36	Gasket.. Aftercooler inlet pipe to water manifold	40034634	40034634	
37	GASKET.. Fuel manifold crossover - Edge molded	40034635	40034635	
38	GASKET.. Housing to crankcase	40039283	40039283	
39	GASKET.. Oil seal retainer	9570645	9570645	
40	GASKET	40050364	40050364	
41	GASKET	40050367	40050367	
42	GASKET.. Manifold flange	40048969	40048969	
43	GASKET.. Manifold mounting	40048966	40048966	
44	GASKET	40048964	40048964	
45	GASKET	40048963	40048963	
46	GASKET.. Manifold to spacer	40048965	40048965	
47	GASKET.. Ejector to separator - Printed silicone bead	40039279	40039279	
48	GASKET.. Ejector to elbow - Printed silicone bead	40039278	40039278	
49	GASKET.. Accessory drive housing to crankcase	40040015	40040015	
50	GASKET	9570615	9570615	
51	GASKET	9570663	9570663	
52	GASKET.. Auxiliary generator drive mounting	40040021	40040021	
53	GASKET.. Oil separator to crankcase - Replaces 8028760	40040028	40040028	
54	GASKET.. Detector mounting - Edge molded	40040017	40040017	
55	GASKET.. Engine stubshaft cover	40040020	40040020	
56	GASKET.. Governor oil line	9570732	9570732	
57	GASKET.. Manifold to crankcase	8167060	8167060	
58	GASKET.. Air box drain flange mounting	8356239	8356239	
59	GASKET.. Piston cooling tube to lube oil manifold	40048968	40048968	
60	GASKET.. Connection and eductor tube - Printed silicone b	40039277	40039277	
61	RING.. Cylinder head seat - Viton seal	9581924	9581924	
62	GASKET ASSEMBLY.. Head to liner - With integrated grom	8476400	8476400	
65	GASKET ASSEMBLY.. Head to liner -	8476400	8476400	
67	SEAL.. Water manifold	8433272	8433272	
68	SEAL.. Liner to water inlet tube	8305815	8305815	
69	SEAL.. Lower liner	9316850	9316850	
70	SEAL.. Water outlet elbow to cylinder head	9317972	9317972	



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71	SEAL.. O-ring - Air box drain	8198078	8198078	
72	SEAL.. O-ring - Piston cooling oil	8082587	8082587	
73	SEAL.. Cylinder test valve	40017341	40017341	
74	KIT.. Gasket - Aftercooler changeout	9580722	9580722	
75	KIT.. Gasket - Camshaft drive housing	9575125	9575125	
76	KIT.. Gasket - Turbocharger changeout	40069484	40069484	
77	KIT.. Gasket - Lube oil pressure pump	9580728	9580728	
78	KIT.. Gasket - Water pump application	9580723	9580723	
79	KIT.. Gasket - Cylinder head cover	40012903	40012903	
80	KIT.. Gasket - Fuel oil manifold	9580697	9580697	
81	KIT.. Gasket - Lube oil scavenging pump	9575132	9575132	
82	KIT.. Gasket - Cylinder head cover and frame	40052428	40052428	
83	KIT.. Gasket - Overspeed trip housing	40052429	40052429	
84	KIT.. Gasket - Power pack installation	9582482	9582482	
85	KIT.. Gasket - Cylinder head - Integrated gasket	8479836	8479836	
86	KIT.. Gasket - Lube oil separator	40052430	40052430	
87	KIT.. Gasket- Lube oil strainer	40052426	40052426	
88	Gasket bottom header to tank	9570895	9570895	
89	Gasket head to core	9570894	9570894	
90	GASKET TOP HEADER TO PIPE FLANGE	9572322	9572322	
91	KIT.. Valve repair	40029184	40029184	
92	GASKET.. Cover plate opening cover - Edge molded	40034627	40034627	
93	GASKET.. Thermostatic valve - Edge molded	40034621	40034621	
94	SEAL.. Oil drain to crankcase	9529807	9529807	
95	SEAL.. O-ring	8423736	8423736	
96	SEAL.. O-ring	8429310	8429310	
97	SEAL.. O-ring - Aux. generator drive	8308292	8308292	
98	SEAL.. O-ring - Stubshaft	8294874	8294874	
99	SEAL.. O-Ring	40047150	40047150	
100	SEAL.. Pressure elbow to lube oil manifold	8082586	8082586	
101	SEAL.. O-ring - Filter discharge	8280352	8280352	
102	SEAL.. O-ring - Filter supply	8366436	8366436	
103	SEAL.. Water pump - Outer	9526863	9526863	
104	SEAL.. Crankcase to oil pan	8187010	8187010	
105	SEAL.. O-ring - Cut-off valve & flange mounting	8342588	8342588	
106	Silicone cord.. pie shape cyl head cover 9575130	9575318	9575318	
107	Gasket .. Oil seperator to turbocharger	40026539	40026539	
108	SEAL.. O-ring- Upper header to tank - Viton	40044420	40044420	



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109	SEAL.. O'ring	40065194	40065194	
110	SEAL.. O-Ring	40061836	40061836	
111	Gasket ..Bottom Header to Tank	9570895	9570895	
112	Gasket ..Header to Core	9570894	9570894	
113	Gasket .. Water Discharge Fitting	9570676	9570676	
114	Gasket .. Cover Flange to Manifold Flange	9571663	9571663	
115	Gasket ..Turbocharger to Exhaust Manifold	40026939	40026939	
116	Gasket	8247063	8247063	
117	Gasket	40055466	40055466	
118	Gasket	40026937	40026937	
119	Gasket	40026936	40026936	
120	Gasket	40026938	40026938	
121	Gasket	40024940	40024940	
122	Seal O Ring	8478924	8478924	
123	Gasket - Hand Hole Cover	8291349	8291349	
124	Seal O Ring fuel oil filter	40061836	40061836	
125	Seal O Ring filter drum	40065194	40065194	
126	Gasket	8343161	8343161	
	Lube Oil Pressure Pump			
1	Gear Spur - 80 tooth	8035625	8035625	
2	Bushing Oil Pump Body		8039667	
3	Bushing Oil Pump Body		8039669	
4	Washer Flat 1/2 - Copper	8029494	8029494	
5	Lube Oil Strainer Assembly	8435910		
	Piston Pins			
1	PISTON PIN		8269842	
2	PISTON PIN	40078951		
	Traction Motor Armature			
1	ARMATURE	40067195		
2	ARMATURE ASSEMBLY D29CC	10564694		
3	ARMATURE ASSEMBLY/TMD29	8494076		
4	ARMATURE ASSEMBLY/TMD29	8306126		
5	ARMATURE ASSEMBLY D90 T-M	40034416RE		
6	ARMATURE ASSEMBLY	40120100		
	Traction Motor Armature Field Coils			
1	Coil Assembly no.1 Bottom	8238966		
2	Coil Assembly no.2 suspension side	8238967		



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3	Coil Assembly no.3.top side	8238968		
4	Coil Assembly no.4 Axle side	8238969		
	Traction Motor Armature Rewind Kit			
1	ARMATURE REWIND KIT(POWER COILS+ EQUILIZER COILS	8255200		
2	ARMATURE REWIND KIT(POWER COILS+ EQUILIZER COILS	9522138		
	Traction Motor Carbon Brush			
1	BRUSH . . Carbon Grade DE8	8307806		
2	Carbon Brush D29	8430993		
	Traction Motor Carbon Brush			
1	BRUSH . . Carbon Grade DE8	8307806		
2	Carbon Brush D29	8430993		
	Traction Motor Carbon Brush Holder			
1	BRUSH HOLDER	5559510		
2	HOLDER ASSY BRUSH	8227675		
3	Brush Holder	8453470		
	Traction Motor Commentators			
1	COMMUTATOR ASY Armature - Unit exchange D	8423491		
2	COMMUTATOR ASSEMBLY - NEW	8378202		
3	COMMUTATOR ASSEMBLY D29	8490040		
4	COMMUTATOR ASSEMBLY Armature UTEX	8378202U		
5	COMMUTATOR ASSEMBLY FOR BRAZED CO	8174248		
6	COMMUTATOR ASY Blower motor	5515070		
	Traction Motor, Pinion Gears, Engine Gears and Bull Gears			
1	19 T Gear	9543202		
2	22 T	9556214		
3	57 Tooth Gear	40051127		
4	58 T Gear	40049658		
5	58 Tooth Gear	40051126		
6	62 T	40051132		
7	Armature	40067195		
8	Armature Assembly	40120100		
9	Armature Assembly D29cc	10564694		
10	Armature Assembly D90 T-M	40034416RE		
11	Armature Assembly/Tmd29	8306126		
12	Armature Assembly/Tmd29	8494076		



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13	Armature Rewind Kit(Power Coils+ Equilizer Coils +Insulati	8255200		
14	Armature Rewind Kit(Power Coils+ Equilizer Coils +Insulati	9522138		
15	Axle Gear 63 T/Alt.40051136	40051133		
16	Blower Drive Gear 29 Tooth	8483947		
17	Blower Drive Gear 39 Tooth	8483946		
18	Brush . . Carbon Grade De8	8307806		
19	Brush Holder	5559510		
20	Brush Holder	8453470		
21	Bull Gear	8206505		
22	Bull Gear 55 Tooth	40049656		
23	Bull Gear 57 T	8368989		
24	Bull Gear 58 Tooth	40049658		
25	Bull Gear 61 Tooth	8210783		
26	Bull Gear 61 Tooth	8453042		
27	Bull Gear 61 Tooth	9549825		
28	Bull Gear 61 Tooth	40049661		
29	Bull Gear 63 Tooth	8452886		
30	Bull Gear 63 Tooth	40049662		
31	Bull Gear 64 Tooth	8428701		
32	Bull Gear 65 Tooth	40049663		
33	Carbon Brush D29	8430993		
34	Coil Assembly No.1 Buttom	8238966		
35	Coil Assembly No.2 Suspension Side	8238967		
36	Coil Assembly No.3.Top Side	8238968		
37	Coil Assembly No.4 Axle Side	8238969		
38	Commutator Assembly - New	8378202		
39	Commutator Assembly Armature Utex	8378202U		
40	Commutator Assembly D29	8490040		
41	Commutator Assembly For Brazed Co	8174248		
42	Commutator Asy Armature - Unit Exchange D	8423491		
43	Commutator Asy Blower Motor	5515070		
44	Gear	8368039		
45	Gear - 52 Tooth	8184332		
46	Gear - 55 Tooth	8184342		
47	Gear - 55 Tooth	40049656		
48	Gear - 56 Tooth	8184396		
49	Gear - 56 Tooth	40049748		



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50	Gear - 57 Tooth	8184325		
51	Gear - 57 Tooth	8341962		
52	Gear - 57 Tooth	40049657		
53	Gear - 57 Tooth	40051125		
54	Gear - 58 Tooth	40051126		
55	Gear - 60 Tooth	8179295		
56	Gear - 60 Tooth	8184341		
57	Gear - 60 Tooth	8206505		
58	Gear - 61 Tooth	40049661		
59	Gear - 62 Tooth	8109579		
60	Gear - 62 Tooth	40049185		
61	Gear - 62 Tooth	40051132		
62	Gear - 63 Tooth	8402408		
63	Gear - 63 Tooth	40049662		
64	Gear - 63 Tooth	40051133		
65	Gear - 63 Tooth	40051136		
66	Gear - 65 Tooth	8178812		
67	Gear - 66 Tooth	40049647		
68	Gear - 66 Tooth	40049665		
69	Gear - 67 Tooth	40049648		
70	Gear - 69 Tooth	40049649		
71	Gear - 71 Tooth	40049666		
72	Gear - 72 Tooth	40049667		
73	Gear - 73 Tooth	40049668		
74	Gear - 74 Tooth	40049669		
75	Gear 21 Tooth	9556213		
76	Gear 22 Tooth	9556214		
77	Gear 25 Tooth	9556215		
78	Gear 52 Tooth	40049655		
79	Gear 58 Tooth	8184378		
80	Gear 58 Tooth	8483944		
81	Gear 59 Tooth	8184333		
82	Gear 59 Tooth	40049659		
83	Gear 60 Tooth	8179295		
84	Gear 60 Tooth	40049660		
85	Gear 61 Tooth	8184341		
86	Gear 62 Tooth	8109579		
87	Gear 62 Tooth D 31	8459296		



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88	Gear 63 Tooth D 31	8200600		
89	Gear 64 Tooth D31	40051134		
90	Gear 65 Tooth	8178812		
91	Gear 69 Tooth D 87	9332207		
92	Gear 70 Tooth D87	40012160		
93	Gear 79 T	8360843		
94	Gear Acc.Drive 113 Tooth	8141909		
95	Gear Acc.Drive 113 Tooth	8360839		
96	Gear ASM LH	8360547		
97	Gear ASM RH	40046459		
98	Gear ASM -RH	8360549		
99	Gear Axle 58 Teeth	8458509		
100	Gear Bull 63 Tooth	8402408		
101	Gear Cam Shaft 79 Tooth	8069019		
102	Gear Crank Shaft 79 Tooth	8069014		
103	Gear Crank Shaft 79 Tooth	8360843		
104	Gear Driven LH	8360545		
105	Gear Driven RH	8360548		
106	Gear Driver LH	8485961		
107	Gear Driver LH	40046456		
108	Gear Driver RH	8485960		
109	Gear Lower Idler 58 Tooth	8483944		
110	Gear Lower Idler 64 Tooth	9543203		
111	Gear Pump Drive 80 Tooth	8035625		
112	Gear Turbo Drive 81 Tooth	40001040		
113	Gear Turbo Idler 69 Tooth	9528876		
114	Gear Upper Idler 58 Tooth	8483945		
115	Gear Upper Idler 58 Tooth	40001037		
116	Gear-56 Tooth	40049749		
117	Gear-57 Tooth	40049652		
118	Gear-58 Tooth	40116973		
119	Gear-61 Tooth	40114947		
120	Gear-62 Tooth	8417930		
121	Gear-62 Tooth	40049653		
122	Gear-63 Tooth	40089009		
123	Gear-66 Tooth D43 TR	40051077		
124	Gear-68 Tooth D43 TR	40125726		
125	Gear-70 Tooth	40047891		



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126	Gear-71 Tooth D43 TR	40125727		
127	Gear-72 Tooth D43 TR	40149337		
128	Gear-73 Tooth D43 TR	40070492		
129	Gear-77 Tooth	10662230		
130	Gear-81 Tooth	40049671		
131	Gear-82 Tooth	40049672		
132	Gear-83 Tooth	40049673		
133	Gear-83 Tooth	40060861		
134	Gear-83 Tooth	40106324		
135	Gear-90 Tooth	40074148		
136	Gov. Drive Gear 113 Tooth	8035626		
137	Gov. Drive Gear 113 Tooth	8041930		
138	Holder Assy Brush	8227675		
139	Pinion 29 T	8828169		
140	Pinion Gear - 12 Tooth D77	8168516		
141	Pinion Gear - 12 Tooth D77	8452310		
142	Pinion Gear - 14 Tooth D77	9556207		
143	Pinion Gear - 15 Tooth D29	8458508		
144	Pinion Gear - 15 Tooth D43	9532006		
145	Pinion Gear - 15 Tooth D77	40006705		
146	Pinion Gear - 16 Tooth D29	8341961		
147	Pinion Gear - 16 Tooth D31	8210792		
148	Pinion Gear - 16 Tooth D43	40033875		
149	Pinion Gear - 17 Tooth	10662229		
150	Pinion Gear - 17 Tooth	40074147		
151	Pinion Gear - 17 Tooth D31	8206504		
152	Pinion Gear - 17 Tooth D43	9557232		
153	Pinion Gear - 17 Tooth D77	9556209		
154	Pinion Gear - 18 Tooth	9549922		
155	Pinion Gear - 18 Tooth	40082703		
156	Pinion Gear - 18 Tooth D43	9557233		
157	Pinion Gear - 18 Tooth D43	40089075		
158	Pinion Gear - 19 Tooth	9563399		
159	Pinion Gear - 19 Tooth D77	9556211		
160	Pinion Gear - 19 Tooth D87	9332202		
161	Pinion Gear - 20 Tooth	9534521		
162	Pinion Gear - 20 Tooth	9563400		
163	Pinion Gear - 20 Tooth D43	40075696		



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164	Pinion Gear - 21 Tooth D77	9556213		
165	Pinion Gear - 22 Tooth D77	9556214		
166	Pinion Gear - 23 Tooth D43	9557234		
167	Pinion Gear - 25 Tooth D77	9556215		
168	Pinion Gear 13 Tooth D31	8428702		
169	Pinion Gear 14 Tooth D31	8179135		
170	Pinion Gear 15 Tooth D31	8459295		
171	Pinion Gear 15 Tooth D77	9096751		
172	Pinion Gear 16 Tooth D 77	9556208		
173	Pinion Gear 17 Tooth D29	8206504		
174	Pinion Gear 17 Tooth D87	40006706		
175	Pinion Gear 18 Tooth D77	9556210		
176	Pinion Gear 18 Tooth D87	9332201		
177	Pinion Gear 20 Tooth D87	9332203		
178	Pinon Gear 20 Tooth D77	9556212		
179	Ring Assembly .. Slip - Collector - Spiral Groov	40159562		
180	Ring Gear	8416930		
181	Ring Gear 265 Tooth	8416930		
182	S/S By 400513	8200600		
183	Slip Ring Asm	8345866		
184	Slip Ring Asm-Mach	8448538		
185	Water Pump Gear 37 Tooth	8042976		
Valve Guide				
1	VALVE GUIDE	8310840		
2	VALVE GUIDE OVER SIZE	8310840-001		
3	VALVE GUIDE	8310840-01		
4	VALVE GUIDE 0.0015 O/S	8327002-002		
5	VALVE GUIDE 0.015 O/S	8310840-015		
6	VALVE GUIDE 0.002 O/S	8327002-002		
7	VALVE INCONEL	9319735		
8	VALVE INCONEL 0.020 O/S HEAD PART	9319735-020		
9	VALVE SEAT UPTO "D" HEAD	9319735		
10	VALVE INCONEL FLAT FACE	40070997		
11	VALVE GUIDE	40082769		
Water Pump				
1	WATER PUMP ASSEMBLY LEFT BANK	40089540 / 4	8058624	
2	WATER PUMP ASSEMBLY RIGHT BANK	40089541 / 4	8058625	
3	HOUSING ASSEMBLY.. Water pump impeller	40004233		



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4	IMPELLER.. Water pump	8248248	8060008	
5	NUT.. Hex lock 5/8-18	8028724	8028724	
6	WASHER.. Flat 5/8	8028730	8028730	
7	RETAINER.. Water pump seal	9529473		
8	SEAL.. Water pump - Outer	9526863		
9	SEAL.. Water pump - Inner	9529199		
10	BUSHING.. Water pump stationary	8052224	8052224	
11	GASKET.. Water pump housing to support	8209776	8209776	
12	GASKET.. Water pump support to bushing	9570647		
13	BOLT.. Hex head 5/16-18 x 7/8 - Nylock	9543448		
14	SPRING.. Water pump seal retainer	8055346	8055346	
15	BOLT.. Hex head 1/2-13 x 1-3/8	179884	179884	
16	WASHER.. Lock 1/2	103323	103323	
17	SHAFT.. Water pump drive	8052246 / 40	8052246	
18	KEY.. Woodruff - Shaft to impeller	103909	103909	
19	KEY.. Woodruff - Shaft to drive gear	108627	108627	
20	SLINGER.. Water pump	8042969 / 40	8042969	
21	BEARING.. Ball - Water pump impeller end	908415		
22	BEARING.. Ball - Water pump drive gear end	908410		
23	SPACER.. Bearing	9532762 / 40089903		
24	RING.. Retaining	8042973	8042973	
25	RING.. Snap	8370886	8370886	
26	GEAR.. Water pump drive	8042976	8042976	
27	WASHER.. Special	8042977	8042977	
28	NUT.. Hex lock 1-14	8032724	8032724	
29	SUPPORT.. Water pump housing	8329900 / 40	8329900	
30	SPRING.. Coil	9312705		
31	PIN.. Spring 1/8 x 1-3/8	273703	273703	
32	SCREW.. Drive - Nameplate mounting	145372		
33	PLUG.. Pipe	8348618	8348618	
34	Kit Gasket Water Pump (5 items)	9580723		
35	KIT.. Water pump repair (9 items)	40000927		
36	COMPOUND.. Water pump sealing	8366747		
EMD Component				
1	ROCKER ARM SUB ASSY-INJECTOR (ROCKER ARM FORGIN	9546229		
2	ROCKER ARM SUB ASSY-EXHAUST (ROCKER ARM FORGING	9546231		
3	ROCKER ARM ASSY. INJECTOR	9546230		



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4	ROCKER ARM ASSY. EXH	9546232		
5	OIL SEPARATOR ASSY	9537348		
6	COUNTER WEIGHT LB FRONT	9545408		
7	TRIP PAWL BRACKET ASSY	8074711		
8	AIR INLET DUCT ASSY	40062584		
9	EXHAUST VALVE BRIDGE	8085260		
10	ADJ. SCREW	8052327		
11	SPRING BUTTON	8031925		
12	ROLLER ASSY	9571597		
13	PIN CAM FOLLOWER	8146111		
14	RACE INNER	9563714		
15	ROLLER CAM FOLLOWER	9571599		
16	LASH ADJUSTER ASSY.	40118613		
17	BUTTON VALVE BRIDGE	8052307		
18	SCREW ADJ	805232		
19	Scavenging Pump	8429304		
20	Pressure Pump	40046462		
21	Governor Housing	8175893		
22	Lube Oil Strainer Assembly	8435910		
23	Nut 5/18"-18	8028724		
24	Washer 5/8"	8028730		
25	Washer 3/8"	103321		
26	washer 1/2"	103323		
27	Plug1/2"	103880		
28	Plug1/8"	444687		
29	Flange 2 Swivel	8177712		
30	Nipple 3/8"-4 1/2"	8112626		
31	Nipple 3/4"	190723		
32	Washer 1/2" LK	103323		
33	Inst 2FL 2SW	8177714		
34	Inst 2FL -1 1/4"	9332600		
35	Inst 1 1/4"FL 1 1/4"sw	9551652		
36	Outlet 3/8"	8227745		
37	Nut 1"-14 self Locking	8032724		
38	Ring Retaner For HHP Turbo	9531945		
39	Rocker Arm Exhaust Assly.	9546232		
40	ROCKER ARM INJECTOR	9544420		
41	SHAFT ROCKER ARM	8028460		



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42	VALVE BRIDGE Assembly	8054088		
43	ROCKER ARM Exhaust assembly	9546232		
44	ROCKER ARM Injector assemble	9546230		
45	SLEEVE	8460231		
46	RACE INNER	9563714		
47	ROLLER ASSEMBLY	9571597		
48	BUSHING	8052224		
49	SPRING	8055346		
50	SEAL	9529199		
51	SEAL RETAINER	9529473		
52	SEAL	9526863		
53	PIN CAM FOLLOWER	8146111		
54	SCREW ADJUSTING	8052327		
55	BUSHING	9571921		
56	COVER SEAL	8041658		
57	SHAFT WATER PUMP	8052246		
58	VALVE BRIDGE	8054088		
59	WICK ASSY	8277771		
60	WICK	8315619		
61	SLACK ADJUSTER	40036515		
62	SEAL RING INNER	9535376		
63	SEAL RING OUTER	9595975		
64	ROCKER ARM INJ. 645	8456127		
65	ROCKER ARM EXHAUST 645	8328695		
66	ROCKER ARM INJ. 710	9544420		
67	ROCKER ARM EXHAUST 710	9544559		
68	BUSH NUT 3/8" TUBE	8453871		
69	HAND HOLE COVER ASSY.	9315109		
70	RING CYL HEAD	9581924		
71	RUBBER CLEAT	10660948		
72	INSULATOR SLEEVE	10660831		
73	TUBE ASM-PISTON CLG	40046561		
74	COVER IMPELLER	40053528		
75	CONNECTING ROD ASSY FORK	40060841		
76	CONNECTING ROD ASSY BLADE	9544257		
77	lube oil line	8039842		
78	fuel oil line	8160209		
79	STARTER MOTOR	10478829		



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80	Rocker Arm Exhaust ASM	9546232		
81	Cover Aux Gen Drive.	8460317		
82	PAD Trapping Kit	1619006		
83	Seat Spring	80218126		
84	Collar adjustment	8034849		
85	Lever toggle	8028495		
86	GUIDE EXHAUST VALVE	8310840		
87	EMD HEAD STUD-1"	8035930		
88	SUPPORT INJECTOR CRAB	8028097		
89	EMD HEAD STUD-5/8"	8028701		
90	DOWEL	8028366		
91	Piston Carrier	40039258		
92	GUIDE EXHAUST VALVE	8310840		
93	EMD HEAD STUD-1"	8035930		
94	SUPPORT INJECTOR CRAB	8028097		
95	EMD HEAD STUD-5/8"	8028701		
96	DOWEL	8028366		
97	Plug 16 pole female for governor ILR-PGEV	8453146		
98	Rocker Arm Exhaust ASM	9546232		
99	Cover Aux Gen Drive.	8460317		
100	PAD Trapping Kit	1619006		
101	Seat Spring	80218126		
102	Collar adjustment	8034849		
103	Lever toggle	8028495		
104	STARTER MOTOR	10478829		
105	DAMPER ASSY	9323945		
106	3/4"-10 UNC X 3" LG HEX BOLT	271615		
107	5/8"-11 UNC X 3" LG HEX BOLT	9338722		
108	3/4"-10 UNC HEX NUT	220081		
109	5/8"-11 UNC HEX NUT	102639		
110	3/4" SPL WASHER	9319829		
111	5/8" SPL WASHER	9319830		
112	BARE CYLINDER HEAD	40021325		
113	lube oil line	8039842		
114	fuel oil line	8160209		
115	PIN CAM FOLLOWER	8146111		
116	ROCKER SHAFT	8028460		
117	ADJUSTING SCREW	8052327		



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118	RING CYL HEAD	9581924		
119	RUBBER CLEAT	10660948		
120	INSULATOR SLEEVE	10660831		
121	HAND HOLE COVER ASSY.	9315109		
122	VALVE BRIDGE	8054088		
123	WICK ASSY	8277771		
124	WICK	8315619		
125	SLACK ADJUSTER	40036515		
126	SEAL RING INNER	9535376		
127	SEAL RING OUTER	9595975		
128	ROCKER ARM INJ. 645	8456127		
129	ROCKER ARM EXHAUST 645	8328695		
130	ROCKER ARM INJ. 710	9544420		
131	ROCKER ARM EXHAUST 710	9544559		
132	BUSH NUT 3/8" TUBE	8453871		
133	Nut 5/18"-18	8028724		
134	Washer 5/8"	8028730		
135	Washer 3/8"	103321		
136	washer 1/2"	103323		
137	Plug1/2"	103880		
138	Plug1/8"	444687		
139	Flange 2 Swivel	8177712		
140	Plug1/4", 1/4", 1", 3/4"	17300046/17300060		
141	Nipple 3/8"-4 1/2"	8112626		
142	Nipple 3/4"	190723		
143	Washer 1/2" LK	103323		
144	Inst 2FL 2SW	8177714		
145	Inst 2FL -1 1/4"	9332600		
146	Inst 1 1/4"FL 1 1/4"sw	9551652		
147	Outlet 3/8"	8227745		
148	Nut 1"-14 self Locking	8032724		
149	Ring Retaner For HHP Turbo	9531945		
150	Scavenging Pump	8429304		
151	Pressure Pump	40046462		
152	Governor Housing	8175893		
153	EMD MU Control Jumper	8195547		
154	EMD MU Control Jumper	8195548		
	EMD 645/710 CRANK SHAFT			



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	ASSEMBLY			
1	Main Bearing Inter Upper		8455862	
2	Main Bearing Inter Lower		8455666	
3	Main Bearing Rear Upper		8455844	
4	Main Bearing Rear Lower		8455665	
5	Main Bearing Centre Upper		8455856	
6	Main Bearing Centre Lower		8455668	
7	Main Bearing Upper		8455850	
8	Main Bearing Lower		8455667	
9	Kit Of Main Bearing Lower		8452210	
10	Kit Of Main Bearing		8491160	
11	Kit Of Main Bearing		8491161	
12	Kit Of Main Bearing		8455081	
13	Kit Of Main Bearing		8455083	
14	Kit Of Main Bearing		8452186	
15	Kit Of Main Bearing		9536454	
16	Kit Of Main Bearing		8459837	
17	Main Bearing Inter Lower	9543882		
18	Main Bearing Inter Upper	9543944		
19	Main Bearing Lower Gen End	9543889		
20	Main Bearing Upper Rear	9543950		
21	Main Bearing Lower Centre	9543895		
22	Main Bearing Upper Centre	9543956		
23	Thrust Collar (Solid Bronze)	9544046		
24	Kit Main Bearing Upper	40017535		
25	Kit Main Bearing Lower	40017536		
	EMD 645/567/710 TURBO			
	BEARINGS			
1	Sleeve, Compressor Spherical		40061567	40061567
2	Sleeve, Thrust		9540818	1E+07
3	Sleeve, Thrust		8329451	8E+06
4	Sleeve, Turbine		9540816	1E+07
5	Sleeve, Turbine		8310542	8E+06
6	Sleeve Planetary		8421487	8E+06
7	Sleeve Planetary		9540817	1E+07
8	Bearing Turbine	9574404		
9	Sleeve Compressor Retainer	40025360		
10	Sleeve, Compressor Journal	40049311		



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11	Spherical Seat Thrust	40049152		
12	Sleeve, Planetary	40053137		
EMD 645/710 POWER PACK BEARINGS				
1	Brg. Insert (Inclined Groove)		8361565-B	
2	Brg. Insert (Straight Groove)		8341192	
3	Bearing Insert	8442226		
EMD 645/710 CAMSHAFT ASSEMBLY				
1	Camshaft Bearing	8071176	8071176	
2	Plain Half Bearing	8237900	8237900	
3	Flange Half Bearing	8253825	8253825	
EMD 645/710 ROCKER ARM ASSEMBLY				
1	Rocker Arm Bushing	9571921	9571921	
2	Rocker Arm Bushing	8055322	8055322	
EMD 645/710 PISTON COOLING & PRESSURE PUMP				
1	Bushing Rear Body	8039667	8039667	
2	Bushing Front Body	8039669	8039669	
EMD 710 CLUTCH DRIVE ASSEMBLY				
1	Bearing	9534826		
EMD 645/710 CON ROD ASSEMBLY				
1	Con Rod Bearing Lower	8136114	8136114	
2	Con Rod Bearing Upper	8354118	8354118	
EMD 710 IDLER STUB ASSEMBLY				
1	Bearing Lower Stub shaft	8418334		
2	Bearing Upper Stub shaft	8484103		
EMD 710 LUBE OIL PUMP				
1	Bushing Oil Pump	8360535		
2	Bushing Oil Pump	8360532		
EMD POWER ASSEMBLY				
1	Compressor Thrust Washer	9528293		
2	Thrust Washer	8135330		
EMD 710 ROLLER ASSEMBLY				
1	Bushing Roller	9571598		
EMD 710 CAMSHAFT DRIVE GEAR TRAIN				
1	Bearing Idler Gear	8261101		
2	Bearing Idler Gear	8407341		
3	Ring Retaining	9534855		



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	EMD 710 INJECTOR CONTROL LINKAGE ASSEMBLY			
1	Bushing Support	8443644		
	EMD 567/645/710			
1	Bushing		8069157	8069157
2	Floating Bushing		8135971	8135971
3	Thrust Washer		8347939	8347939
4	Bearing Planetary		8491706	8491706
5	Bushing	40076291		
6	Bushing	40076287		